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TOOLS FOR USE WITH A VEHICLE HOLDING SYSTEM

Your Petitioner, WILLIAM J. MEIS, a citizen of the United States and a resident of the State of Iowa, whose post office address is 23590 Old Lincoln Highway, Crescent, Iowa 51526, prays that Letters Patent may be granted to him for the invention set forth in the following specification:

BACKGROUND OF THE INVENTION

1. FIELD OF THE INVENTION

This invention relates to a vehicle holding system and more particularly to a vehicle holding system for use on a drive-on frame rack. More particularly, the invention relates to a vehicle holding system such as disclosed in U.S. Patent No. 6,098,445. Even more particularly, the invention relates to tools for holding the frame of a vehicle positioned on a frame rack.

2. DESCRIPTION OF THE RELATED ART

Frame racks are used to straighten the frames of damaged or wrecked vehicles. The conventional frame racks of the drive-on type normally include a vehicle supporting rack means having one or more pulling towers positioned adjacent thereto. The pulling towers have chains extending therefrom for connection to the frame to pull the frame into alignment. A problem associated with the conventional frame racks is that there is not an adequate means for blocking or locking the frame of the vehicle into position during the pulling operation. The lack of an adequate vehicle holding system for use with drive-on frame racks results in a less than efficient frame rack. In some cases, in an effort to hold the vehicle into position during the pulling operation, several chains are

1 utilized in a futile attempt to hold the frame into position. Sometimes, blocks of wood  
are also utilized in an attempt to prevent the frame from being pulled downwardly during  
the pulling operation. The vehicle holding system of applicant's prior U.S. Patent No.  
6,098,445 solved many of the problems of the prior art. The tools disclosed herein  
5 enhance the system of U.S. Patent No. 6,098,445 as well as other types of holding  
systems.

#### SUMMARY OF THE INVENTION

A vehicle holding system is described for use with a vehicle frame straightening  
10 apparatus including a vehicle supporting rack means having a forward end, a rearward  
end, opposite sides, an upper surface, and one or more pulling towers positioned  
adjacent thereto. The vehicle holding system of this invention normally includes at least  
one elongated cross bar or support member which is selectively positioned on the  
15 upper surface of the rack means and which extends between the sides thereof with the  
ends of the cross bar being secured to the sides of the rack means. One or more  
upstanding blocking sockets or supports are selectively slidably mounted on the cross  
bar which have a socket formed in the upper end thereof for removably receiving a  
variety of blocking or holding members therein. The lower end of the blocking socket  
20 has an opening formed therein which selectively slidably receives the cross bar. Any  
number of different blocking or holding members may be installed in the socket of the  
upstanding blocking socket to block and lock the frame of the vehicle in place during  
the frame pulling or straightening operation.

1           The instant invention relates to tools which may be used in the blocking sockets  
of the system of U.S. Patent No. 6,098,445 or any other system utilizing blocking  
sockets. The tools of this invention block and lock the frame of the vehicle in place  
during the frame pulling or straightening operation.

5           It is a principal object of the invention to provide an improved vehicle holding  
system for use with a vehicle frame straightening apparatus.

          A further object of the invention is to provide a pair of tools for use with a vehicle  
frame straightening apparatus.

10          These and other objects will be obvious to those skilled in the art.

#### BRIEF DESCRIPTION OF THE DRAWINGS

          Figure 1 is a perspective view of a conventional drive-on frame rack which is  
used to repair or straighten the frame of a damaged or wrecked vehicle with the broken  
lines indicating a truck mounted thereon;

15          Figure 2 is a perspective view of the components of the vehicle holding system  
of U.S. Patent No. 6,098,445;

          Figure 3 is a partial exploded perspective view illustrating components of the  
system of U.S. Patent No. 6,098,445 and their relationship to the frame rack;

20          Figure 4 is an end view illustrating components of the system of Figure 4  
mounted on a frame rack;

          Figure 5 is a top view illustrating the system of U.S. Patent No. 6,098,445 being  
used in conjunction with the frame rack;

1           Figure 6 is an end view illustrating certain of the components of the system of  
U.S. Patent No. 6,098,445;

          Figure 7 is an exploded perspective view of one embodiment of the tool of this  
invention;

5           Figure 8 is an exploded perspective view of a second embodiment of the tool of  
this invention;

          Figure 9 is an exploded perspective view of a third embodiment of the tool of this  
invention;

10          Figure 10 is an exploded perspective view of a fourth embodiment of the tool of  
this invention;

          Figure 11 is a side view illustrating the tool of Figure 7; and

          Figure 12 is a view similar to Figure 11 except that a shim is utilized therewith.

#### 15       DESCRIPTION OF THE PREFERRED EMBODIMENT

          Figures 1-6 illustrate the system of U.S. Patent No. 6,098,445 while Figures 7-12  
illustrate tools for use with the system of U.S. Patent No. 6,098,445 as well as other  
frame straightening systems. Referring to Figures 1-6, the numeral 10 refers to a  
conventional drive-on frame rack which is used to repair or straighten the frame of a  
20       damaged or wrecked vehicle. Rack 10 includes a vehicle supporting rack means 12  
having a forward end 14, rearward end 16, opposite sides 18 and 20, and pulling towers  
22 and 24 positioned adjacent thereto. The number of pulling towers will vary with the  
particular rack. The frame rack described hereinabove is of conventional design.

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1           The universal vehicle holding system of U.S. Patent No. 6,098,445 is referred to  
generally by the reference numeral 26 and includes many component parts thereof  
which will now be described in detail to provide the background for the tools of the  
instant invention. System 26 includes an elongated cross bar 28 which has a generally  
5       square cross section. The ends 30 and 32 of cross bar 28 are provided with a plurality  
of spaced-apart openings 33 and 35 formed therein to enable cross bar tie down  
assemblies 34 and 36 to be adjustable mounted thereon to secure the ends of the  
cross bar 28 to the sides 18 and 20 of the rack means 12, respectively, as seen in  
10       Figure 4. Usually, a pair of blocking sockets 38 and 38' are mounted on cross bar 28,  
but in some situations only a single blocking socket 38 may be used. Inasmuch as  
blocking sockets 38 and 38' are identical, only blocking 38 will be described in detail  
with " ' " indicating identical structure on blocking socket 38'.

15           Blocking socket 38 has a square opening 40 formed therein adjacent its lower  
end 42 which slidably receives cross bar 28 therein. A plurality of bolts 44 are  
threadably mounted on the side of blocking socket 38 with the inner ends thereof  
extending into opening 40 to enable blocking socket 38 to be selectively locked in place  
on cross bar 28. Blocking socket 38 also has a square socket 46 extending  
20       downwardly into the upper end 48 thereof. Bolt 50 is threadably mounted on the side of  
blocking socket 38 with the inner end thereof extending into socket 46 to enable a  
component positioned in socket 46 to be locked in place therein. Preferably, a bolt 52 is  
also threadably mounted on blocking socket 38 at the outer end thereof which also  
25       extends into socket 46 to further lock the component in socket 46.

1 Many different types of components or "tools" may be mounted in socket 46.  
For example, the numerals 54, 56 and 58 refer to socket insert sleeves of different  
lengths which may be inserted into socket 46. Each of the sleeves 54, 56 and 58 has  
a bolt 62 threadably mounted thereon at the upper end thereof which extends into the  
5 interior 64 of the sleeve to enable a component received in the sleeve to be locked  
therein. The numerals 66, 68 and 70 refer to blocking uprights of different lengths  
which may be inserted into any of the socket insert sleeves 54, 56 and 58. As seen,  
each of the uprights 66, 68 and 70 is provided with a shoulder or ledge 74 adjacent  
10 the upper ends thereof. The numerals 76, 78 and 80 refer to socket insert sleeve  
spacers which are included in the system and which may be inserted into any of the  
socket insert sleeves 54, 56 or 58. Socket insert blocking sleeve tie back ring 84s  
include a square opening 86 formed therein to enable ring 84 to be mounted on any of  
15 the sleeves 54, 56 and 58. Ring 84 also includes chain retaining openings 88 and 90  
to enable a chain to be received thereby. Upright tie back ring 92 includes an opening  
94 formed therein to enable the ring 92 to be mounted on any of the blocking uprights  
66, 68 and 70. Ring 92 also includes chain retaining openings 96 and 98 formed  
therein to enable a tie back chain to be received thereby. One or more chain slack  
20 removing sockets 100 are also provided in the system for removing slack from a  
chain. Socket 100 includes an elongated opening 102 formed in its lower end for  
receiving the end of a cross bar 28. Socket 100 also includes a chain retaining  
opening 104 formed therein for receiving the end of a chain therein. Socket 100 also

1 includes a bracket 101 extending inwardly from the lower end thereof to enable the  
socket 100 to be mounted on one of the sides of the rack.

One or more upright locking clamps 106 comprised of clamp members 108 and  
110, which may be drawn together by bolts 112 and 114, may be included in the  
5 system for mounting on any of the blocking uprights 66, 68 and 70. Additionally, one  
or more upright locking clamps 107, which may be drawn together by bolts, may also  
be included in the system for mounting on any of the blocking uprights 66, 68 and 70.  
Further, a "C" frame attachment 116 may be mounted on any of the uprights 66, 68  
10 and 70 with the opening 118 in the attachment 116 receiving the upright. A set of  
identical components are also shown in the drawings which may be used with blocking  
socket 38'. While a single cross bar 28 has been described, the system would also  
include a second cross bar 28' and a second pair of blocking sockets, as illustrated in  
the drawings.

15 Figure 1 illustrates the system 26 of U.S. Patent No. 6,098,445 being used with  
the conventional drive-on frame rack 10 which is being used to repair or straighten the  
frame of a damaged or wrecked vehicle 120 including a left side frame member 122  
and a right side frame member 124. As stated, normally a pair of the cross bars 28 and  
20 28' will be utilized in most pulling operations. Cross bar 28 is extended through the  
openings 40 in the blocking sockets 38 and 38' with the cross bar 28 being extended  
beneath the frame of the vehicle in the approximate desired location. Any of the socket  
insert sleeves 54, 56 and 58 may be inserted into the socket 46 and socket 46',  
25 depending upon the particular vehicle frame being straightened. Bolts 50 and 52 are

1 tightened to maintain the socket insert sleeve in the socket 46. Any of the blocking  
uprights 66, 68 and 70 may be inserted into the open upper end of the socket insert  
sleeve, depending upon the height of the frame member at the location where the  
blocking and holding operation will occur.

5 Normally, a socket insert sleeve spacer 76 will be inserted downwardly into the  
open upper end of the socket insert sleeve at one side of the blocking upright  
positioned in the socket insert sleeve, while a second socket insert sleeve spacer will  
be inserted into the open upper end of the socket insert sleeve at the opposite side of  
10 the blocking upright. In some cases, a pair of the socket insert sleeve spacers will be  
positioned at one side of the blocking upright. Bolt 62 is then tightened to firmly  
maintain the blocking upright in position in the socket insert sleeve. Assuming that no  
other attachments are going to be positioned on the blocking upright, the cross bar tie  
down assemblies 34 and 36 will be clamped onto the opposite sides of the rack to firmly  
15 maintain the cross bar 28 in its proper position. The bolts 44 on the blocking sockets  
will also be tightened to prevent slippage of the blocking socket with respect to the  
cross bar 28.

20 In some cases, a chain slack removing socket 100 will be slipped onto the outer  
end of the cross bar 28, as illustrated in Figure 1. The chain slack removing socket 100  
is utilized when it is desired to utilize an upright tie back ring 92 which has been slipped  
over the upper end of the blocking upright with the chain 126 extending between a tie  
back ring 92 and the chain slack removing socket 100. Further, in some cases, a  
25 second chain slack removing socket 100 may be utilized with that socket being



1 positioned at the side edge of the rack with the bracket 101 extending beneath the  
upper surface of the rack. Chain 128 may then be extended between the socket 100  
and a tie back ring positioned on the blocking upright positioned outwardly of side frame  
member 122, as illustrated in Figure 1. The chains 126 and 128 further stabilize the  
5 locking uprights during the subsequent operation. As seen in Figure 1, the blocking  
upright 38 at the left side of the vehicle is positioned outwardly of the side frame  
member 122 in this particular pulling operation. As seen in Figure 4, in an effort to  
prevent damage to the inner edges of the side frame member 124, an upright "C" frame  
attachment 116 is slipped onto the upper end of the upright with the inner end of  
10 attachment 116 engaging the inside surface of the frame member 124 rather than the  
edges of the frame member.

Figure 6 illustrates the manner in which the tie back ring 92 may be vertically  
positioned on the upright 66. As seen in Figure 6, an upright locking clamp 106 is  
15 clamped onto the upright 66 with the tie back ring 92 being limited in its downward  
movement by the locking clamp 106. Figure 6 also illustrates the manner in which a  
frame member 122 or 124 may also be secured to the upright 66 so that the member  
100 is positioned below the frame member 124 to prevent the frame member from  
20 being pulled downwardly during the pulling operation. Figure 6 also illustrates that an  
upright backing block 130 may be connected to the frame member and the upper end  
of the upright.

Figure 5 illustrates the holding system of this invention being utilized for  
25 removing a front end sway and diamond in the frame. The system of this invention is

1 holding the left frame member of the vehicle secure so that it can't move. The system  
is also holding the rearward end of the right side frame member against outward  
movement as the pulling operation is being conducted. Figure 5 also illustrates that the  
inside of the right side frame member is being held from moving inwardly during the  
5 pulling operation, since the upright is positioned at the inside surface of the frame  
member. The pulling towers then pull the front of the frame to the lift into its correct  
position, as illustrated by broken lines. The pulling operation also results in the left rear  
portion of the frame being moved rearwardly to its proper position, as illustrated by  
10 broken lines.

Figures 7-12 illustrate embodiments of tools which are well suited for use with  
the system of U.S. Patent No. 6,098,445 or other frame straightening systems which  
employ blocking sockets such as blocking sockets 38 illustrated in U.S. Patent No.  
6,098,445 or with other types of sockets.

15 In Figures 7 and 11-12, the reference numeral 200 refers to the first embodiment  
of the tool while in Figure 8, the reference numeral 200' refers to the second  
embodiment of the tool. The numeral 300 refers to a third embodiment of the tool  
(Figure 9). In Figure 10, the numeral 400 refers to a fourth embodiment of the tool.  
20 Tool 200 includes a generally vertically disposed socket insert sleeve 202 having a  
plurality of vertically spaced openings 204 formed therein adapted to receive the inner  
ends of a bolt member 50 when sleeve 202 is positioned in the socket 46 of the  
blocking socket 38. The vertical spacing of the openings permits the vertical  
25 adjustment of sleeve 202 with respect to blocking socket 38.

1 Plate or support 206 has its inner end welded to the upper end of sleeve 202 and  
extends laterally therefrom. A generally vertically disposed plate or support 208 is  
welded to the end of plate 206, the connection of which is strengthened by the gussets  
210 and 212. One end of a hollow tubular member 214 is welded to the lower end of  
5 plate 208 and has one or more horizontally spaced openings 216 formed therein. An  
optional plate or support 218 is welded to the upper end of tubular member 214, as  
seen in the drawings.

The numeral 220 refers to a tubular member which is slidably and rotatably  
10 received within tubular member 214 and which has one or more openings 222 formed  
therein adapted to selectively register with openings 216 in tubular member 214. Plate  
or support 224 is welded to the outer end of tubular member 220, as seen in Figure 7.  
The plate 224 may be selectively rotated from an upwardly extending position to a  
15 downwardly extending position. When plate 224 is in its upright position, it is spaced  
inwardly of plate 208. When the plate 224 is in its upright position, one of the openings  
216 may be aligned with one of the openings 222 to vary the spacing between plates  
208 and 224 to accommodate various frame member widths. A pin 225 is selectively  
extending through and opening 216 and through an opening 222 to lock plate 224 in its  
20 upright position.

The tool 200' of Figure 8 is quite similar to the tool 200 except for the manner in  
which the tool 200' is secured to the blocking socket 38. For that reason, the structure  
of tool 200' which is identical to structure on tool 200 will not be described in detail but  
25 will be designated by " ' ". Thus, plate 208', tubular member 214', openings 216',

1 tubular member 220', openings 222' and plate 224' are identical to plate 208, tubular member 214, openings 216, tubular member 220, openings 222 and plate 224, respectively.

5 A post or support 226 is positioned within socket 46 of blocking socket 38 and has a reduced thickness portion 228 at its upper end which defines a shoulder 230. The height of the support 226 may be selectively varied by simply providing several supports 226 of different lengths to accommodate different frame heights. Tool 200' includes sleeve or tube 232 which is selectively positioned on reduced thickness portion 10 228 of support 226 with the lower end of the tube 232 engaging shoulder 230. Normally, a spacer 234 will be welded to one side of tube 232, as seen in the drawings. The plate 208' is welded to the side of spacer 234.

15 Figure 9 illustrates a third embodiment 300 of the tool which is designed to be used with holding systems which have round sockets 302 rather than the square sockets described above. Tool 300 includes plate 206" which is identical to plates 206 and 206' previously described and shown. A pipe stub 304 is welded to the underside of plate 208" and has an opening 306 extending therethrough. The numeral 308 refers to a tubular support which is adapted to be inserted into the round socket 302. The 20 upper end of support 308 is adapted to receive pipe stub 304, as seen in the drawings, and to be secured thereto by bolt 310. The remaining structure of tool 300 is identical to the embodiments previously described above with the designed " " " referring to identical structure. The height of the tool 300 may be selectively varied by simply substituting different height tubular supports 308. Tubular support 308 could be welded 25

1 to plate 208" if desired, as shown in Figure 10, but if a different height tool is required,  
an entire tool 300 would be required rather than just the tubular support 308. The  
numeral 250 refers to a shim which may be used with the tools as illustrated in Figures  
10 and 12.

5 It can be seen that more tools have been provided which are ideally suited for  
use with vehicle holding systems. The tools are adapted to conveniently be positioned  
around a frame member 252, as illustrated in Figures 11 and 12, to securely hold the  
frame. The tools are easily mounted in the holding sockets and may be adjusted to  
10 accommodate various frame widths or thicknesses.

Thus it can be seen that the invention accomplishes at least all of its stated  
objectives.

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